	2	Locati				\$/ 8/0/	oduction/Amin: ste ceived/Costing itial	₽G B
	اءر	OK) Fevel	if shipment	S Of receiver	aitini			
			1	- 181 - 181				
-				T				
			0.8	Pul	P	VICI		
	Comments	Quantity Short	Quantity Returned	Quantity Received	Quantity Ordered	noitqinas	the a	
1	- V/N			ork Order	۸۸		crepancies	siQ
/		ON SE	olete:	aybill Attache ipment Comp G6 Inspection	15 _ 	ON	ceipt: Cash	
	AN			A stol/ sessele		ON	cking Slip: Yes	Pac vnl
		ON 55	O/O:	I hsQ A eto M essele				
		ON 55	ttached: Ye	I hsQ A eto M essele			cking Slip: Yes	

Thursday, March 08, 2012 8:08:32 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO16302 Receipt Dates from 3/8/2012 to 3/8/2012 All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID All Line Item Types

	CAD No	VendorID\Vendor Name PO16302 1	Purchase Line Order ID/ Nbr/ Curr Type Insp Req
120001	6061-T6 B 1.50 120961	VC-COP001 M6061T6E 500	Project ID Reference/ Description/ Cert Std
	6061-T6 Bar :750 X	OP001 Thyssenkrupp Materials CA Ltd M6061T6B0.750X01. f 500	n/ Stock U/M
	24.0000	1 3/6/2012	Required Date Required Qty
	DESJ02	3/8/2012	Recv Date/ Recv Emp
,		24.0000	Recv Qty (PO U/M)
Total	\$65.06	\$2.71	Cost Per Unit/ Recv Value
Total Received Quantity: Total Qty to Inspect (PO U/M): Total Reject Quantity: Total Receipt Value: Total Balance Due Quantity:	0.0000	0.0000	Inspected Qty/ MRB Qty/ Rejected Qty MRB Reject (PO U/M) Qty
Quantity: 20 U/M): Quantity: pt Value: Quantity:	0	0	MRB Qty/ MRB Reject Qty
24,0000 0.0000 0.0000 \$65.06 0.0000		\$65.06	Book Amt

TÉ.

35

MF TB2

PBZ

DART AEROSPACE (STTOZ) :OI pros **2LYN INEKS** (802-232-1320) đτs Trailer лусте O Manifest Route - 0 PREPAID IGJ: 802 669 9444 Fax: 9057389033 CONCORD CONCORD, ONTARIO L4K 5C6 VIM TRANSFER ISSI LANGSTAFF ROAD Probill THYSSENKRUPP MATERIALS NA 9:10 Erom bew Ship Date O7Marl2 at DEC 12038T :ON LADING BILL OE

Tel: 613-632-9577 Fax: 613-632-1053 HAWKESBURY, ON KGA 1K7 ISJO ABERDEEN ST DART AEROSPACE :ol dins

HK079 063

Heat Number

BILL

Z4 FI **BC**2 Quantity

Rel #

LADING.

: JATOT T, gda

HYMKEZBURY, ON KGA

ISAO ABERDEEN ST

*** Chemical, Analysis ***

£4143

OE

Tag No

J XOUR PO # 16302

Heat Number

HK079 063

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT TOTAL G.W 1 BDL 42 LBS SHIP WITH 424965 SUR-CHARGE PAID

ALUMINUM FLAT BAR 6061-T6511

T) ONE ORGER BEG-454666-

Part # EXTRUDED

Ship From:

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER ATTM: CHANTAL/LINDA TO SHIPPING.

** KELEKENCED ON IL **

CONCORD, ONT.* *** 9:00 AM TO 4:00 PM *CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA

WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR

**** LET: 800-976-7000 ****

PLEASE LET US QUOTE YOUR NEXT REQUIREMENT ME SLOCK SLYINDESS SLEED

LContinued ⊾sde:

MEHCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER. RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY RAPPORTÉES IMMÉDIATEMENT. TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÉTRE

Certificate of Mill Test Results

7/I 3/4

7Mar12

LHYSSENKRUPP MATERIALS NA

DART AEROSPACE

BF bec-120381-001

Signed by:

We certify that this is a rute copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs. ALUMINUM H.AT BAR 6061-T6511 .750" X 1.50" X 1.44,0000" PART NO, EXTRUDED

2202 KAISER DRIVE

FABRICATED PRODUCTS, LLC

CERTIFIED TEST REPORT

moo.munimulAtesisX.enilnO\\:atta



FABRICATED PRODUCTS

KRISER ALUMINUM

	QA07	THYSSENKRUPP I 2821 LANGSTAFF CONCORD, ON LA	21 LANGSTAFF ROAD				
		SOLD TO:	6		:OT 91H2		
TH 000.SI			602416	64.000 PCS	1016.000 LB		
ENGTH:	I :HLGIM	ріьмираетнікиз:	В/г илмеви:	:УТПИАПФ	WEIGHT SHIPPED:		
11591	1909	НК019 063	01/20/2012	200	116119		
EMPER:	ALLOY:	KAISER LOT NUMBER:	:3TAO 9IH2	LINE ITEM:	KAISER ORDER NUMBER:		
	SCT BAR	.750 X 1.500 SC RE	9080	ALRECO	PEC-236227-2		
		РRODUCT DESCRIPTION:	:язамий тяач	сизтомея	спатомек во илмвек:		
				8406	KALAMAZOO, MI		

Actual Physical Properties

BEND	COMDUCT.	HARDNESS	etongs	LIS (KSI)	UTS (KSI)	Symbi'e#	#H2AQ	KELEKENCE
A\V.	A\N	BE 6¶	13,3	8.54	r.8₽	Ţ	T000	HK010 063
A\K	Α\N	KE 62	13,5	£ . S 4	I.TA	7	T000	HK079 063
A\V.	A\N	ИЕ 92	2.51	€.0₽	9,44,5	ε	1000	HK010 063
A\V.	A\N	KE 92	15.8	S.pp	8.74	₽	1000	HKO19 063
A\K	A\N	RE 92	12,3	1.Sp	0,84	S	T000	HKO19 063
A\V.	A\N	КЕ 65	O'ST	8.14	ኔ , ፖኔ	9	T000	HK010 063
A\V.	Α\N	RE 92	15.0	7.2Þ	፣ 8 ፣	L	T000	HKO10 063
A\V	A\1	ие 92	1912	₽.IA	6.34	8	T000	HKO19 063
A\K	Α\Ν	BE 65	ē.ē⊥	8.83	. 67	6	1000	HK010 063
/		a-prisma-9	7	(%hw) noitis	عا رئوستان	Chemic		

Chemical Composition (wt%), Aluminum Remainder

 JOT	五五	αZ	ŢΒ	প্ৰ	ŢI	пZ	ΣO	БW	цМ	ກງ	9 .4	Ŧŝ	LIMITS
 	80.0	AN	AN	AN	21.0	52.0	35.0	1.20	SI.O	0,40	٥٢.0	08.0	mumixsK
00.0		ÆΝ	ΑN	ΑN	00.0	00.0	70.0	08.0	00.0	91.0	0.00	01.0	muminik
Þ0 -		00.	sc.	TO.	TO-	30.	60.	J6.	60.	62.	82.	₽7.	EE61#H

Applicable Requirements:

CONTORMS to T6-not applicable to cther tempers)

Miscellaneous Notes

MANUEACTURED IN USA (SHERMAN, TX) MELTED IN USA

Flant Serial: 60025753 Kaiser Order Wimper: 611911

Line Item: 002

Page 1 of 2

Certificate of Mill Test Results

LHK22ENKBNbb WYLEBIYF2 NY

DART AEROSPACE

BF 5HC-756381-001

7/2 g4

Maril

Signed by:

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs. ALUMINUM FLAT BAR 6061-T6511 .750" X 1.50" X 144.0000" PART NO, EXTRUDED

CERTIFIED TEST REPORT

moo.munimulAtastsA.aniInO\l:qttf



AISINOPICE STORTS

KALAMAZOO, MI 49048 6206 KAISER DRIVE FABRICATED PRODUCTS, LLC KAISER ALUMINUM

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and Lested and Lound in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form, Any warranty is Limited to that shown on Kaiser's general terms and conditions of sale, Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager

Sinh

Flant Serial: 00025753 Kaiser Order Number: 611911

1

Rede S of S

PURCHASE ORDER

Purchase Order ID PO16302

PO Print Date 2/29/2012 Purchase Order Date 2/29/2012

Fax: 613 632 1053 Tel: 613 632 9577 Hawkesbury, ON K6A 1K7 1270 Aberdeen Street Dart Aerospace Ltd.



Page Number 1 of 2

VC-COP001

THYSSENKRUPP MATERIALS CA LTD

DART AEROSPACE LTD

EE06 8EL 506

********6699 \$06

TORONTO, ON MSW 5V8 O/Y VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"

Vendor Phone Contact Name

Order From:

Vendor Fax

Vendor Account Nbr

: oT qid2

HYMKESBURY, ON K6A 1K7 1510 ABERDEEN

CANADA

Mevision ID

Vendor Part Number

Jair Price

Taxable Unit of Measure

EOB Currency

Buyer

Tax Resale Nbr

Requisition Nbr

Line Nbr Reference

Price

Extended

0076.2\$

24.00 Yours ppd

Red Oty/ Ship Method

3/6/2017

Req Date/

08.1 X 087. 188 3T-1303

an gim

Description/

M6061T6B0.750X01.500

80.49\$

Destination-Collect

Net 30

10127-2607

Brigitte Golden

Yes

Special Inst: Z9T/1126/0125T/12671-1609:TAM

4117/4128/4115/4116 OR QQ-A-200/8 OR OR ASM-QQ-A-225/8 OR AMS ALUMINUM BAR AS PER QQ-A-225/8

ASTM B211 OR B221 AMS-QQ-A-200/8 OR AMS 4160 OR

хəх

278.7X22.3X2 1257T-2707

Езср

De101-003P

\$2,132.50

\$45.6500

3/6/2012

bqq snuoY 00.02

Special Inst:

Tolearance on all dimensions are +0.030"/-7.875" x 6.250" x 2.00" thick Aluminum Billet B80165

As per DWG: D 6101 Rev: B

Mat: 7075-T7351 (QQ-A-250/12) Grain direction along 7.875" lenght

Certification required when applicable Certificate of Conformity or Material consent. No substitution or deviation without Change Date: 2/29/2012

Change Nbr:

7

DURCHASE ORDER

Purchase Order ID PO16302

:lstoT Oq

Purchase Order Date 2/29/2012
PO Print Date 2/29/2012

Part Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577



Page Number 2 of 2

		Дes		4	
4 Energy & cap surch			bqq smoY 00.1	0000.22\$	00.82\$
	Telerance Grain Di	X. 2.00" thick S. 3.00 Tength are 40.03 Serion along 6" leng S-TT-5 as per QQ-	ų		
Special	Special Inst: B80764 unimullA	ım Billet			
3 D6101-001P . 7075-T7351 2X6X6.			50.00 Yours ppd Each	0058.1£\$	05.265,1\$
		FOB	Destination-Collect	vi	
Vendor Account Ubr		Тегта Сиггепсу	CVD Vet 30		
Vendor Fax 905 738 9033		Requisition Nbr Tax Resale Nbr	10127-2607		
Contact Name		Buyer	Brigitte Golden		
Order From: THYSSENKRUPP MATERIALS CA LTD THYSSENKRUPP MATERIALS CA LTD CA			:	-	
(4)			rage T	7 10 7 13guin	

No substitution or deviation without consent.
Certificate of Conformity or Material
Certification required when applicable

83,814.08

Change Date: 2/29/2012

7

Change Nbr: